DEPARTMENT OF ENERGY
Environmental Management Los Alamos Field Office (EM-LA)
Los Alamos, New Mexico 87544

MAR 17 2020

EMLA-2020-1274-02-001

Mr. Kevin Pierard
Bureau Chief
Hazardous Waste Bureau
New Mexico Environment Department
2905 Rodeo Park Drive East, Building 1
Santa Fe, NM 87505-6313

Subject: Drilling Fluid Additive Use Options for Well R-25 Westbay Sampling System Removal

Dear Mr. Pierard:

As a follow-up to the discussion on the recovery methods for monitoring well R-25 during a meeting with the New Mexico Environment Department Hazardous Waste Bureau (NMED-HWB) staff on January 28, 2020, the U.S. Department of Energy (DOE) Environmental Management Los Alamos Field Office (EM-LA) is providing information on milling and lifting procedures and fluids/products that may need to be used in the removal of the Westbay system from R-25. EM-LA has also identified wells near R-25 that will be monitored for impacts related to fluid/product use.

As discussed, the R-25 Westbay system consists of alternating lengths of polyvinyl chloride (PVC) and stainless-steel pipe for a total length of 1835 ft, of which recovery efforts on the remaining 681 ft continue. EM-LA expects that the stainless-steel sections may be successfully grappled and pulled to the surface (fished). However, previous experience indicates the PVC sections may shatter. This shattered debris has to be removed from the well or it will clog the area immediately above the Westbay system, preventing further extraction. Current methods to remove the PVC pieces have not been successful; therefore, going forward with the PVC removal efforts, the primary milling and lifting method will be air rotary with the possibility of mud rotary (see options 1–3 below).

Ideally, the milling and lifting of the PVC could be accomplished with a mixture of air and water only. However, within the R-25 well column there is approximately 1100 linear feet of open space above the water table. Attempts to air-lift debris over this vertical extent could result in the debris sorting in the ascending air stream or coalescing at a particular depth on its ascent to the surface, rather than reaching the surface. As soon as the air is turned off, the debris would settle back in the annular space, frustrating efforts to remove the remaining system.

Therefore, as discussed, the plan is to use drilling fluid additives to facilitate the removal of debris by increasing the up-hole viscosity and lubricity of the introduced air stream. The efficacy of the various remedies proposed to remove the remaining Westbay system from R-25 cannot be known in advance with certainty; therefore, a graded approach, or options, to the use of multiple fluid strategies will be implemented in an attempt to minimize the use of drilling fluid additives. Options for drilling fluid additives use and proposed nearby well monitoring are provided below.

The fishing and milling will be performed inside the 5-in. stainless-steel well casing, with potential exposure of circulation fluids to the aquifer and surrounding formation occurring within the eight screened well sections (Table 1).

Table 1
R-25 Screened Intervals

Screen Number	Screened Interval (ft bgs)	Screen Length (ft)
1	737.6–758.4	20.8
2	882.6–893.4	10.8
3[a]	1054.6–1064.6	10.0
4	1184.6–1194.6	10.0
5	1294.7–1304.7	10.0
6	1404.7–1414.7	10.0
7	1604.7–1614.7	10.0
8	1794.7–1804.7	10.0
9[b]	1894.7–1904.7	10.0

Notes: Well R-25 was constructed with nine screened intervals; two of the screens (#3 and #9) were damaged during well-installation activities. A perched aquifer zone was encountered at a depth of 747 ft below ground surface (bgs) and had a static level of 711 ft bgs. Additional perched aquifer zones were encountered down to a depth of 1132 ft bgs. The regional aquifer water table was encountered at a depth of 1286 ft bgs.

[a] Screen 3 was damaged and partially restored during installation.

[b] Screen 9 was damaged and subsequently abandoned with an inflated packer set at 1862.2 ft bgs.

Option 1 – Simple Foam

The first additive will consist of a simple foam with a formulation of 0.4 lb of SODA ASH and 1 gal. of Baroid Fluid Services QUIK-FOAM or AQF-2 per 100 gal. of water. This mixture will be injected into the drill pipe with a downward airflow rate of 5–25 gal. per minute depending upon downhole conditions. The desired outcome is the return of the foam and debris to the surface with the consistency of shaving cream.

The returning flow will be directed to a shaker table mounted on top of a rolloff container where ANTI-FOAM 20 defoamer will be added to reduce the foam. ANTI-FOAM 20 will be introduced only in the aboveground waste containment system and will not go into the well. The rolloff will be situated in a large secondary containment structure to capture any foam that might spill over while in the process of disintegrating. The residual water and foam will be contained and stored in on-site storage tanks pending final characterization and off-site waste disposal.

Option 2 – Stiff Foam

Should tools get stuck or downhole conditions warrant, the simple foam will be enhanced to stiff foam with the addition of 1.2 quarts of EZ-MUD PLUS or EZ-MUD GOLD to the mixture described above. It will be injected and managed in the same manner as the simple foam.

Option 3 – Mud Rotary

In the unlikely case where the air rotary method proves ineffective, it may be necessary to convert to mud rotary techniques. Should this occur, a 7000−10,000 gal. self-contained mud system equipped with shakers, cleaners, mixer, and a triplex pump will be used for management of the associated drilling fluids. If the mud system is needed, it will be placed upon secondary containment and all liquid waste will be contained for final characterization and off-site waste disposal. The additives used in the mix will include 0.4 lb SODA ASH, 17 lb Baroid QUIK-GEL, and 1.2 lb Baroid QUIK-TROL GOLD or QUIK-TROL GOLD LV. If additional lubrication is needed for torque reduction, 0.5 lb Baroid NXS-LUBE could be added to every 100 gal. of water.

EM-LA envisions that because of the extreme hydrostatic head (1100 ft), N-SEAL (spun glass) might be added to blind off the interior of the screens to minimize fluid loss to the formation.

The safety data sheets and mixing plans provided by Baroid and the drilling contractor, Holt Services, Inc., are enclosed. Baroid has confirmed that none of the products proposed for use on this project contain any per- or polyfluoroalkyl substances (PFAS).

Monitoring of Nearby Wells

During air-rotary operations, the high velocity and low density of the ascending airflow will likely cause water to be drawn inward (Venturi effect) from the formation through the screens, rather than moving outward into the aquifer. Therefore, EM-LA does not expect adverse impact to adjacent wells from air-rotary fluid use associated with milling operations. Additionally, the use of N-SEAL as a lost circulation material (if mud-rotary methods are employed), will minimize fluid loss from the well into the formation. However, as an added precaution, EM-LA proposes the following actions to assess potential impacts to nearby wells.

The transducers that currently monitor the water levels in nearby wells R-25b, CdV-16-4ip, and CdV-16-1i will be reset to collect water-level measurements every minute. If pressure responses are detected in these wells, EM-LA will carefully review field parameter and analytical data collected as part of the Interim Facility-Wide Groundwater Monitoring Plan for signs of reducing conditions associated with operations at R-25.

If reducing conditions are observed following milling operations at R-25, EM-LA will evaluate and implement rehabilitation options (e.g., redevelopment) in the affected wells, as appropriate.

If you have any questions, please contact Mark Everett at (505) 309-1367 (mark.everett@em-la.doe.gov) or Cheryl Rodriguez at (505) 257-7941 (cheryl.rodriguez@em.doe.gov).

Sincerely,

Cheryl J Rodriguez for

Arturo Q. Duran
Compliance and Permitting Manager
Environmental Management
Los Alamos Field Office

Enclosures:

1. Two hard copies with electronic files – Safety Data Sheets and Mixing Plans for Proposed Drilling Fluids

CC (letter and enclosure[s] emailed):
Laurie King, EPA Region 6, Dallas, TX
Raymond Martinez, San Ildefonso Pueblo, NM
Dino Chavarria, Santa Clara Pueblo, NM
Steve Pullen, NMED-GWQB
Andrew Romero, NMED-GWQB
Chris Catechis, NMED-DOE-OB
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William Alexander, N3B
Emily Day, N3B
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emla.docs@em.doe.gov
n3brecords@em-la.doe.gov
Public Reading Room (EPRR)
PRS Website

Enclosure 1

Safety Data Sheets and Mixing Plans for Proposed Drilling Fluids

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **AQF-2 FOAMING AGENT**

Revision Date: 21-Nov-2017 **Revision Number:** 31

1. Identification

1.1. Product Identifier

Product Trade Name: AQF-2 FOAMING AGENT
Synonyms None
Chemical Family: Blend
Internal ID Code HM000071

1.2 Recommended use and restrictions on use

Application: Foaming Agent
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Telephone: 1-281-871-6107

Halliburton Energy Services, Inc.
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number:

Emergency Telephone Number 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Corrosion / Irritation	Category 2 - H315
Serious Eye Damage/Irritation	Category 2 - H319
Acute Aquatic Toxicity	Category 2 - H401
Flammable liquids.	Category 4 - H227

2.2. Label Elements

Hazard Pictograms

Signal Word: Warning

Hazard Statements

H227 - Combustible liquid
H315 - Causes skin irritation
H319 - Causes serious eye irritation
H401 - Toxic to aquatic life

Precautionary Statements

Prevention

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P273 - Avoid release to the environment
P280 - Wear protective gloves/eye protection/face protection

Response

P302 + P352 - IF ON SKIN: Wash with plenty of water.
P332 + P313 - If skin irritation occurs: Get medical advice/attention
P362 + P364 - Take off contaminated clothing and wash before reuse
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337 + P313 - If eye irritation persists: Get medical advice/attention
P370 + P378 - In case of fire: Use water spray for extinction

Storage

P403 + P235 - Store in a well-ventilated place. Keep cool

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Salts of aliphatic sulfonic acids	Proprietary	30 - 60%	Skin Irrit. 2 (H315) Eye Irrit. 2A (H319) Aquatic Acute 2 (H401)
Ethylene glycol monobutyl ether	111-76-2	10 - 30%	Acute Tox. 4 (H302) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2A (H319) Flam. Liq. 4 (H227)
Diethylene glycol	111-46-6	5 - 10%	Acute Tox. 4 (H302) STOT RE 2 (H373)

The specific chemical identity of the composition has been withheld as proprietary. The exact percentage (concentration) of the composition has been withheld as proprietary.

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes skin irritation. Causes eye irritation. May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

Do NOT spray pool fires directly with water. A solid stream of water directed into hot burning liquid can cause splattering.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases. Vapors are heavier than air and may accumulate in low areas. Vapors may travel along the ground to be ignited at distant locations.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Ensure adequate ventilation. Avoid breathing vapors. Avoid contact with skin, eyes and clothing. Remove sources of ignition.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove. Do NOT spread spilled product with water.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Use appropriate protective equipment. Ensure adequate ventilation. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Remove sources of ignition. Ground and bond containers when transferring from one container to another.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from oxidizers. Keep from heat, sparks, and open flames. Store in a cool well ventilated area. Keep container closed when not in use. Keep from freezing. Product has a shelf life of 36 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Salts of aliphatic sulfonic acids	Proprietary	Not applicable	Not applicable
Ethylene glycol monobutyl ether	111-76-2	TWA: 50 ppm TWA: 240 mg/m^3	TWA: 20 ppm
Diethylene glycol	111-46-6	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits. Ensure adequate ventilation, especially in confined areas

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.
When the potential exists for vapors of this product to be present, use a respirator with an organic-vapor filter or a supplied-air respirator as needed for adequate protection.

Hand Protection Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Skin Protection Wear protective clothing appropriate for the work environment.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color**	Clear light yellow
Odor:	Bland	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	6.5-8.5 (10%)
Freezing Point / Range	-16 °C / 3.2 (pour point: 15.8) °F
Melting Point / Range	No data available
Boiling Point / Range	> 100 °C / 212 °F
Flash Point	61 °C / 142 °F PMCC
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	< 1 mmHg
Vapor Density	No data available
Specific Gravity	1.038
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Strong oxidizers.

10.6. Hazardous decomposition products

Oxides of sulfur. Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation. Ingestion.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation May cause respiratory irritation.
Eye Contact Causes eye irritation.
Skin Contact Causes skin irritation.
Ingestion May be harmful if swallowed.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Salts of aliphatic sulfonic acids	Proprietary	2310 mg/kg (Rat) 2079 mg/kg (Rat) 6314 mg/kg (Rat) 4000 mg/kg (Rat)	6300 mg/kg (Rabbit) > 6000 mg/kg	> 52 mg/L (Rat) 4h
Ethylene glycol monobutyl ether	111-76-2	1414 mg/kg-bw (guinea pig)	>2000 mg/kg (Rabbit)	No data available
Diethylene glycol	111-46-6	12565 - 19600 mg/kg (Rat)	11890 - 13300 mg/kg (Rabbit)	> 4.6 mg/L (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
Salts of aliphatic sulfonic acids		Irritating to skin. (Rabbit)
Ethylene glycol monobutyl ether	111-76-2	Causes moderate skin irritation. (Rabbit) Skin, rabbit:
Diethylene glycol	111-46-6	Non-irritating to the skin (Rabbit)

Substances	CAS Number	Serious eye damage/irritation
Salts of aliphatic sulfonic acids		Irritating to eyes (Rabbit)
Ethylene glycol monobutyl ether	111-76-2	Causes moderate eye irritation (Rabbit) Eye, rabbit:
Diethylene glycol	111-46-6	Non-irritating to the eye (Rabbit)

Substances	CAS Number	Skin Sensitization
Salts of aliphatic sulfonic acids		Did not cause sensitization on laboratory animals (guinea pig)
Ethylene glycol monobutyl ether	111-76-2	Did not cause sensitization on laboratory animals (guinea pig)
Diethylene glycol	111-46-6	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Salts of aliphatic sulfonic acids		No information available
Ethylene glycol monobutyl ether	111-76-2	No information available
Diethylene glycol	111-46-6	No information available

Substances	CAS Number	Mutagenic Effects
Salts of aliphatic sulfonic acids		In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.
Ethylene glycol monobutyl ether	111-76-2	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects.
Diethylene glycol	111-46-6	In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Salts of aliphatic sulfonic acids		Did not show carcinogenic effects in animal experiments (Rat)
Ethylene glycol monobutyl ether	111-76-2	Not regarded as carcinogenic.
Diethylene glycol	111-46-6	Did not show carcinogenic effects in animal experiments (Rat)

Substances	CAS Number	Reproductive toxicity
Salts of aliphatic sulfonic		No significant toxicity observed in animal studies at concentration requiring classification.

acids		
Ethylene glycol monobutyl ether	111-76-2	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.
Diethylene glycol	111-46-6	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Salts of aliphatic sulfonic acids		No significant toxicity observed in animal studies at concentration requiring classification.
Ethylene glycol monobutyl ether	111-76-2	No data of sufficient quality are available.
Diethylene glycol	111-46-6	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Salts of aliphatic sulfonic acids		No significant toxicity observed in animal studies at concentration requiring classification.
Ethylene glycol monobutyl ether	111-76-2	No data of sufficient quality are available.
Diethylene glycol	111-46-6	Causes damage to organs through prolonged or repeated exposure: Kidney

Substances	CAS Number	Aspiration hazard
Salts of aliphatic sulfonic acids		No information available
Ethylene glycol monobutyl ether	111-76-2	Not applicable
Diethylene glycol	111-46-6	No information available

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects

Toxic to aquatic life.

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Salts of aliphatic sulfonic acids	Proprietary	EC50 (72h) 5.2 mg/L (Skeletonema costatum)	LC50 (96h) 4.2 mg/L (Danio rerio)	No information available	EC50 (48h) 4.53 mg/L (Ceriodaphnia sp) NOEC (21d) 6.3 mg/L (Daphnia magna)
Ethylene glycol monobutyl ether	111-76-2	EC50(72 h)=1840 mg/L (Pseudokirchneriella subcapitata)	LC50(96 h)=1474 mg/L (Oncorhynchus mykiss) NOAEC(21 d)>100 mg/L (Danio rerio)	No information available	EC50(48 h)=1800 mg/L (Daphnia magna) EC50(21 d)=297 mg/L (Daphnia magna)
Diethylene glycol	111-46-6	TGK (8d) 2700 mg/L (Scenedesmus quadricauda)	LC50 75200 mg/L (Pimephales promelas)	EC20 (30m) > 1995 mg/L (domestic activated sludge)	EC50 84000 mg/L (Daphnia magna) EC50 >10000 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Salts of aliphatic sulfonic acids	Proprietary	Readily biodegradable (80-96% @ 28d)
Ethylene glycol monobutyl ether	111-76-2	Readily biodegradable (90.4% @ 28d)
Diethylene glycol	111-46-6	Readily biodegradable (90-100% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Salts of aliphatic sulfonic acids	Proprietary	- 1.3
Ethylene glycol monobutyl ether	111-76-2	Log Pow=2.4
Diethylene glycol	111-46-6	BCF: 100 (Leuciscus idus melanotus)

12.4. Mobility in soil

Substances	CAS Number	Mobility
Salts of aliphatic sulfonic acids	Proprietary	No information available
Ethylene glycol monobutyl ether	111-76-2	No information available
Diethylene glycol	111-46-6	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Follow all applicable community, national or regional regulations regarding waste management methods.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

US DOT Bulk

NA1993, Combustible Liquid, N.O.S. (Contains Ethylene Glycol Monobutyl Ether), Combustible Liquid, III

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Salts of aliphatic sulfonic acids	Proprietary	Not applicable
Ethylene glycol monobutyl ether	111-76-2	Not applicable
Diethylene glycol	111-46-6	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Salts of aliphatic sulfonic acids	Proprietary	Not applicable
Ethylene glycol monobutyl ether	111-76-2	Not applicable
Diethylene glycol	111-46-6	Not applicable

EPA SARA (311,312) Hazard Class

Acute Health Hazard
Chronic Health Hazard
Fire Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Salts of aliphatic sulfonic acids	Proprietary	Not applicable	Not applicable
Ethylene glycol monobutyl ether	111-76-2	1.0%	Not applicable
Diethylene glycol	111-46-6	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Salts of aliphatic sulfonic acids	Proprietary	Not applicable
Ethylene glycol monobutyl ether	111-76-2	Not applicable
Diethylene glycol	111-46-6	Not applicable

EPA RCRA Hazardous Waste Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65

Substances	CAS Number	California Proposition 65
Salts of aliphatic sulfonic acids	Proprietary	Not applicable
Ethylene glycol monobutyl ether	111-76-2	Not applicable
Diethylene glycol	111-46-6	Not applicable

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Salts of aliphatic sulfonic acids	Proprietary	Not applicable	Not applicable	Not applicable
Ethylene glycol monobutyl ether	111-76-2	Present	0275 3138	Present Environmental hazard
Diethylene glycol	111-46-6	Not applicable	Not applicable	Present

NFPA Ratings: Health 1, Flammability 2, Reactivity 0
HMIS Ratings: Health 1, Flammability 2, Physical Hazard 0 , PPE: C

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By
Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 21-Nov-2017

Reason for Revision SDS sections updated:
2

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **EZ-MUD® GOLD**

Revision Date: 03-Mar-2016 **Revision Number:** 17

1. Identification

1.1. Product Identifier

Product Trade Name: EZ-MUD® GOLD
Synonyms None
Chemical Family: Anionic Polymer
Internal ID Code HM005547

1.2 Recommended use and restrictions on use

Application: Additive
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 575-5000
Emergency Telephone: 1-866-519-4752 (US, Canada, Mexico) or 1-760-476-3962

Halliburton Energy Services
645 - 7th Ave SW Suite 2200
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number 1-866-519-4752 or 1-760-476-3962

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Combustible dust	Combustible dust

2.2. Label Elements

Hazard pictograms

Signal Word Warning

Hazard Statements

May form combustible dust concentrations in air.

Precautionary Statements

Prevention	None
Response	None
Storage	None
Disposal	None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Anionic polyacrylamide	Proprietary	60 - 100%	Combustible Dust

The specific chemical identity of the composition has been withheld as proprietary. The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

No significant hazards expected.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Slippery when wet. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Slippery when wet. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from oxidizers. Store in a cool, dry location. Product has a shelf life of 24 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Anionic polyacrylamide	Proprietary	Not applicable	0.03 mg/m^3

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Granules
Odor: Odorless
Color Off white
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	7.75 (1%)
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	0.8 - 1.0
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available
Bulk Density	52 lbs/ft3

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.

10.2. Chemical stability
Stable

10.3. Possibility of hazardous reactions
Will Not Occur

10.4. Conditions to avoid
None anticipated

10.5. Incompatible materials
Strong oxidizers.

10.6. Hazardous decomposition products
Ammonia. Oxides of nitrogen. Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics
Acute Toxicity

Inhalation	None known.
Eye Contact	May cause mild eye irritation.

Skin Contact May cause mild skin irritation.
Ingestion None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Anionic polyacrylamide	Proprietary	No data available	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Anionic polyacrylamide		No information available

Substances	CAS Number	Serious eye damage/irritation
Anionic polyacrylamide		No information available

Substances	CAS Number	Skin Sensitization
Anionic polyacrylamide		No information available

Substances	CAS Number	Respiratory Sensitization
Anionic polyacrylamide		No information available

Substances	CAS Number	Mutagenic Effects
Anionic polyacrylamide		No information available

Substances	CAS Number	Carcinogenic Effects
Anionic polyacrylamide		No information available

Substances	CAS Number	Reproductive toxicity
Anionic polyacrylamide		No information available

Substances	CAS Number	STOT - single exposure
Anionic polyacrylamide		No information available

Substances	CAS Number	STOT - repeated exposure
Anionic polyacrylamide		No information available

Substances	CAS Number	Aspiration hazard
Anionic polyacrylamide		Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects
Product is not classified as hazardous to the environment.

Product Ecotoxicity Data
No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Anionic polyacrylamide	Proprietary	No information available	No information available	No information available	No information available

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Anionic polyacrylamide	Proprietary	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Anionic polyacrylamide	Proprietary	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Anionic polyacrylamide	Proprietary	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name Not restricted
Transport Hazard Class(es) Not applicable
Packing Group: Not applicable
Environmental Hazards Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name Not restricted
Transport Hazard Class(es) Not applicable
Packing Group: Not applicable
Environmental Hazards Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name Not restricted
Transport Hazard Class(es) Not applicable
Packing Group: Not applicable
Environmental Hazards Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name Not restricted
Transport Hazard Class(es) Not applicable
Packing Group: Not applicable
Environmental Hazards Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Anionic polyacrylamide	Proprietary	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Anionic polyacrylamide	Proprietary	Not applicable

EPA SARA (311,312) Hazard Class

None

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Anionic polyacrylamide	Proprietary	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Anionic polyacrylamide	Proprietary	Not applicable

EPA RCRA Hazardous Waste Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

NFPA Ratings: Health 1, Flammability 0, Reactivity 0
HMIS Ratings: Health 1, Flammability 0, Reactivity 0

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By
Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 03-Mar-2016

Reason for Revision SDS sections updated:
1

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/

Disclaimer Statement
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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **EZ-MUD® PLUS**

Revision Date: 17-Feb-2016 **Revision Number:** 19

1. Identification

1.1. Product Identifier

Product Trade Name: EZ-MUD® PLUS
Synonyms None
Chemical Family: Blend
Internal ID Code HM003646

1.2 Recommended use and restrictions on use

Application: Additive
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251

Halliburton Energy Services
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

As adopted by the competent authority, this product does not require an SDS or hazard warning label.

Not classified

2.2. Label Elements

Hazard Pictograms

Signal Word: Not Classified

Hazard Statements Not Hazardous

Precautionary Statements

Prevention	None
Response	None
Storage	None
Disposal	None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Hydrotreated light petroleum distillate	64742-47-8	10 - 30%	STOT SE 3 (H336) Asp. Tox. 1 (H304)
Ethoxylated alcohol	Proprietary	1 - 5%	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Aquatic Acute 1 (H400) Aquatic Chronic 3 (H412)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove contaminated shoes and discard.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

No significant hazards expected.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases. Use water spray to cool fire exposed surfaces.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from oxidizers. Keep container closed when not in use. Product has a shelf life of 12 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Hydrotreated light petroleum distillate	64742-47-8	Not applicable	Not applicable
Ethoxylated alcohol	Proprietary	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls A well ventilated area to control dust levels. Local exhaust ventilation should be used in areas without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator with a dust/mist filter. (A2P2/P3)

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color**	White to gray
Odor:	Mild hydrocarbon	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	No data available
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	175 °C / 347 °F
Flash Point	> 93 °C / > 200 °F PMCC
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	< 1
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1
Water Solubility	Partly soluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Strong oxidizers.

10.6. Hazardous decomposition products

Ammonia. Oxides of nitrogen. Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation May cause mild respiratory irritation.
Eye Contact May cause mild eye irritation.
Skin Contact May cause mild skin irritation.
Ingestion May cause mild gastric distress.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Hydrotreated light petroleum distillate	64742-47-8	>5000 mg/kg-bw (rat) (similar substance)	>2000 mg/kg-bw (rabbit) (similar substance)	>5.2 mg/L (rat, 4 h, vapor) (similar substance)
Ethoxylated alcohol	Proprietary	1700 mg/kg (Rat) 1650 mg/kg (Dog) 1100 mg/kg (Rat) (similar substance) 2850 mg/kg (Rat)	> 2000 mg/kg (Rabbit) (similar substance)	> saturated concentration (similar substance)

Substances	CAS Number	Skin corrosion/irritation
Hydrotreated light petroleum distillate	64742-47-8	Non-irritating to the skin (similar substances)
Ethoxylated alcohol		Causes moderate skin irritation. (Rabbit) (similar substances)

Substances	CAS Number	Serious eye damage/irritation
Hydrotreated light petroleum distillate	64742-47-8	Non-irritating to rabbit's eye (similar substances)
Ethoxylated alcohol		Causes severe eye irritation which may damage tissue. (Rabbit) (similar substances)

Substances	CAS Number	Skin Sensitization
Hydrotreated light petroleum distillate	64742-47-8	Did not cause sensitization on laboratory animals (guinea pig) (similar substances)
Ethoxylated alcohol		Did not cause sensitization on laboratory animals (guinea pig) (similar substances)

Substances	CAS Number	Respiratory Sensitization
Hydrotreated light petroleum distillate	64742-47-8	No information available
Ethoxylated alcohol		No information available

Substances	CAS Number	Mutagenic Effects
Hydrotreated light petroleum distillate	64742-47-8	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)
Ethoxylated alcohol		In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)

Substances	CAS Number	Carcinogenic Effects
Hydrotreated light petroleum distillate	64742-47-8	Did not show carcinogenic effects in animal experiments (similar substances)
Ethoxylated alcohol		Did not show carcinogenic or teratogenic effects in animal experiments (similar substances)

Substances	CAS Number	Reproductive toxicity
Hydrotreated light petroleum distillate	64742-47-8	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. (similar substances)
Ethoxylated alcohol		Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. (similar substances)

Substances	CAS Number	STOT - single exposure
Hydrotreated light petroleum distillate	64742-47-8	May cause disorder and damage to the Central Nervous System (CNS) (similar substances)
Ethoxylated alcohol		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

Substances	CAS Number	STOT - repeated exposure
Hydrotreated light petroleum distillate	64742-47-8	No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
Ethoxylated alcohol		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

Substances	CAS Number	Aspiration hazard
Hydrotreated light petroleum distillate	64742-47-8	Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.
Ethoxylated alcohol		Not applicable

12. Ecological Information

12.1. Toxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Hydrotreated light petroleum distillate	64742-47-8	EC50 (72h) > 1,000 mg/L (Skeletonema costatum) ErL50 (72h) > 1000 mg/L (Pseudokirchneriella subcapitata) EbL50 (72h) > 1000 mg/L (Pseudokirchneriella subcapitata) NOELR (72h) 1000 mg/L (Pseudokirchneriella subcapitata)	LC50 (96h) > 10,000 mg/L (Scophthalmus maximus) LL50 (96h) > 1000 mg/L (Oncorhynchus mykiss)	No information available	LC50 (48h) > 10,000 mg/L (Acartia tonsa) EC50 (48h) 1100 mg/L (Daphnia pulex) LC50 (48h) 0.12 mg/L (Daphnia magna) EL50 (48h) > 1000 mg/L (Daphnia magna)
Ethoxylated alcohol	Proprietary	EC50 (48h) 2-4 mg/L (Selenastrum capricornutum) (similar substance) ErC50 (72h) 0.282 mg/L (Selenastrum capricornutum) (similar substance) ErC10 0.137 mg/L (Scenedesmus subspicatus) (similar substance)	2.6 mg/L (Brachydanio rerio) (similar substance) LC50 (96h) 1.1 mg/L (Salmo gairdneri) (similar substance) NOEC 0.88 mg/L (reproduction) (Lepomis macrochirus) (similar substance)	No information available	EC50 (48h) 1.2 mg/L (Daphnia magna) (Similar substance) EC50 (48h) 0.6 mg/L (Daphnia magna) (Similar substance) NOEC (21d) 0.77 mg/L (reproduction) (Daphnia magna) (Similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Hydrotreated light petroleum distillate	64742-47-8	(40% @ 28d)
Ethoxylated alcohol	Proprietary	Readily biodegradable (85% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Hydrotreated light petroleum distillate	64742-47-8	Log Pow Weighted Average7.5
Ethoxylated alcohol	Proprietary	5.17

12.4. Mobility in soil

Substances	CAS Number	Mobility
Hydrotreated light petroleum distillate	64742-47-8	No information available
Ethoxylated alcohol	Proprietary	Kd = 3.07 L/kg Kd = 3.09 L/kg

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Hydrotreated light petroleum distillate	64742-47-8	Not applicable
Ethoxylated alcohol	Proprietary	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Hydrotreated light petroleum distillate	64742-47-8	Not applicable
Ethoxylated alcohol	Proprietary	Not applicable

EPA SARA (311,312) Hazard Class
None

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Hydrotreated light petroleum distillate	64742-47-8	Not applicable	Not applicable
Ethoxylated alcohol	Proprietary	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Hydrotreated light petroleum distillate	64742-47-8	Not applicable
Ethoxylated alcohol	Proprietary	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

NFPA Ratings: Health 0, Flammability 1, Reactivity 0
HMIS Ratings: Health 0, Flammability 1, Reactivity 0 , PPE: C

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By
Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 17-Feb-2016

Reason for Revision
SDS sections updated:
2
4
11

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/
OSHA
ECHA C&L

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **N-SEAL™**

Revision Date: 14-Feb-2017 **Revision Number:** 24

1. Identification

1.1. Product Identifier

Product Trade Name: N-SEAL™
Synonyms None
Chemical Family: Silicate
Internal ID Code HM003708

1.2 Recommended use and restrictions on use

Application: Viscosifier
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251

Halliburton Energy Services
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

As adopted by the competent authority, this product does not require an SDS or hazard warning label.

Not classified

2.2. Label Elements

Hazard Pictograms

Signal Word: Not Classified

Hazard Statements Not Hazardous

Precautionary Statements

Prevention	None
Response	None
Storage	None
Disposal	None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	60 - 100%	Not classified

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Ingestion	Under normal conditions, first aid procedures are not required.

4.2 Most important symptoms/effects, acute and delayed

No significant hazards expected.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Not applicable

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid creating and breathing dust. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling
Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities
Storage Information
Store in a dry location.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

8.2 Appropriate engineering controls
Engineering Controls Use in a well ventilated area.

8.3 Individual protection measures, such as personal protective equipment
Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)
Hand Protection Normal work gloves.
Skin Protection Normal work coveralls.
Eye Protection Wear safety glasses or goggles to protect against exposure.
Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	fibers	**Color**	White to gray
Odor:	Odorless	**Odor Threshold:**	No information available

Property	Values

Remarks/ - Method	
pH:	No data available
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	2.6
Water Solubility	Insoluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available
Bulk Density	12-26 lbs/ft3

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.

10.2. Chemical stability
Stable

10.3. Possibility of hazardous reactions
Will Not Occur

10.4. Conditions to avoid
None anticipated

10.5. Incompatible materials
Strong acids.

10.6. Hazardous decomposition products
Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure	Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation	None known.
Eye Contact	May cause mechanical irritation to eye.
Skin Contact	None known.
Ingestion	None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No data available	No data available	No data available

12. Ecological Information

12.1. Toxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available	No information available	No information available	No information available

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances

Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable

EPA SARA (311,312) Hazard Class
None

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

NFPA Ratings: Health 0, Flammability 0, Reactivity 0
HMIS Ratings: Health 0, Flammability 0, Physical Hazard 0 , PPE: B

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 14-Feb-2017

Reason for Revision SDS sections updated:
2

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

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Key or legend to abbreviations and acronyms used in the safety data sheet
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d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

Disclaimer Statement
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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **NXS-LUBE®**

Revision Date: 19-Sep-2016 **Revision Number:** 13

1. Identification

1.1. Product Identifier

Product Trade Name: NXS-LUBE®
Synonyms None
Chemical Family: Blend
Internal ID Code HM005843

1.2 Recommended use and restrictions on use

Application: Additive
Uses advised against Consumer use

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251

Halliburton Energy Services
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Sensitization	Category 1 - H317

2.2. Label Elements

Hazard Pictograms

Signal Word: Warning

Hazard Statements H317 - May cause an allergic skin reaction

Precautionary Statements

Prevention
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
P272 - Contaminated work clothing should not be allowed out of the workplace
P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
P363 - Wash contaminated clothing before reuse

Storage None

Disposal P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Sulfurized Olefin	Proprietary	30 - 60%	Acute Tox. 4 (H332) Skin Sens. 1 (H317)

The specific chemical identity of the composition has been withheld as proprietary. The exact percentage (concentration) of the composition has been withheld as proprietary.

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

May cause allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

Do NOT spray pool fires directly with water. A solid stream of water directed into hot burning liquid can cause splattering.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use appropriate protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes and clothing.
See Section 8 for additional information

6.2. Environmental precautions

None known.

6.3. Methods and material for containment and cleaning up

Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Do not breathe dust/fume/gas/mist/vapors/spray. Ensure adequate ventilation. Use appropriate protective equipment. Avoid contact with eyes, skin, or clothing.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a well ventilated area.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Sulfurized Olefin	Proprietary	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls Ensure adequate ventilation, especially in confined areas

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be

	determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.
Hand Protection	Use gloves which are suitable for the chemicals present in this product as well as other environmental factors in the workplace.
Skin Protection	Wear protective clothing appropriate for the work environment.
Eye Protection	Safety glasses with side-shields. If splashes are likely to occur, wear: Goggles, Face-shield.
Other Precautions	None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Odor: Mild
Color Amber
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	7- 8.5
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	260 °C / 500 °F
Flash Point	150 °C / 302 °F Open cup
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	0.001
Vapor Density	10
Specific Gravity	0.99
Water Solubility	Insoluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions
Will Not Occur

10.4. Conditions to avoid
Excessive heat

10.5. Incompatible materials
Strong oxidizers. Strong acids. Strong alkalis.

10.6. Hazardous decomposition products
Oxides of sulfur. Carbon monoxide and carbon dioxide. Hydrogen sulfide.

11. Toxicological Information

11.1 Information on likely routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation. Ingestion.

11.2 Symptoms related to the physical, chemical and toxicological characteristics
Acute Toxicity

Inhalation None known.
Eye Contact Non-irritating to rabbit's eye
Skin Contact May cause an allergic skin reaction.
Ingestion May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sulfurized Olefin	Proprietary	> 5000 mg/kg (Rat) (similar substance)	> 2000 mg/kg (Rabbit) (similar substance)	< 4.3 mg/L (Rat) 4h (similar substance)

Substances	CAS Number	Skin corrosion/irritation
Sulfurized Olefin		Not irritating to skin in rabbits. (similar substances)

Substances	CAS Number	Serious eye damage/irritation
Sulfurized Olefin		Non-irritating to rabbit's eye (similar substances)

Substances	CAS Number	Skin Sensitization
Sulfurized Olefin		May cause sensitization by skin contact (mouse) (similar substances)

Substances	CAS Number	Respiratory Sensitization
Sulfurized Olefin		No information available

Substances	CAS Number	Mutagenic Effects
Sulfurized Olefin		In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)

Substances	CAS Number	Carcinogenic Effects
Sulfurized Olefin		No information available

Substances	CAS Number	Reproductive toxicity
Sulfurized Olefin		Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. (similar substances)

Substances	CAS Number	STOT - single exposure
Sulfurized Olefin		No significant toxicity observed in animal studies at concentration requiring classification. (similar

		substances)

Substances	CAS Number	STOT - repeated exposure
Sulfurized Olefin		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

Substances	CAS Number	Aspiration hazard
Sulfurized Olefin		No information available

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects

Product is not classified as hazardous to the environment.

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Sulfurized Olefin	Proprietary	EC50 (72h) >100 mg/L (Pseudokirchneriella subcapitata) (Similar substance)	LC50 (96h) >1000 mg/L (Pimephales promelas) (similar substance)	No information available	EC50 (48h) > 1000 mg/L (Daphnia magna) (Similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Sulfurized Olefin	Proprietary	(0.3% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Sulfurized Olefin	Proprietary	BCF = 3.16-2,818 Log Kow = 5.1 to >6

12.4. Mobility in soil

Substances	CAS Number	Mobility
Sulfurized Olefin	Proprietary	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Follow all applicable community, national or regional regulations regarding waste management methods.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable

Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Sulfurized Olefin	Proprietary	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Sulfurized Olefin	Proprietary	Not applicable

EPA SARA (311,312) Hazard Class
Acute Health Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Sulfurized Olefin	Proprietary	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Sulfurized Olefin	Proprietary	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.
NFPA Ratings:	Health 1, Flammability 1, Reactivity 0
HMIS Ratings:	Health 1, Flammability 1, Reactivity 0

Canadian Regulations

Canadian Domestic Substances List (DSL)	Product contains one or more components not listed on the inventory.

16. Other information

Preparation Information

Prepared By	Chemical Stewardship Telephone: 1-281-871-6107 e-mail: fdunexchem@halliburton.com
Revision Date:	19-Sep-2016
Reason for Revision	SDS sections updated: 2 11

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

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CAS – Chemical Abstracts Service
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EC50 – Effective Concentration 50%
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LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average

UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **QUIK-FOAM®**

Revision Date: 12-Oct-2017 **Revision Number:** 17

1. Identification

1.1. Product Identifier

Product Trade Name: QUIK-FOAM®
Synonyms None
Chemical Family: Blend
Internal ID Code HM003746

1.2 Recommended use and restrictions on use

Application: Foaming Agent
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton Energy Services, Inc.
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000

Halliburton Energy Services, Inc.
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number:

Emergency Telephone Number 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Corrosion / Irritation	Category 2 - H315
Serious Eye Damage/Irritation	Category 1 - H318
Acute Aquatic Toxicity	Category 2 - H401
Chronic Aquatic Toxicity	Category 3 - H412
Flammable liquids.	Category 3 - H226

2.2. Label Elements

Hazard Pictograms

Signal Word: Danger

Hazard Statements

H226 - Flammable liquid and vapor
H315 - Causes skin irritation
H318 - Causes serious eye damage
H401 - Toxic to aquatic life
H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements

Prevention

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 - Keep container tightly closed
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting/equipment
P242 - Use only non-sparking tools
P243 - Take action to prevent static discharges.
P264 - Wash face, hands and any exposed skin thoroughly after handling
P273 - Avoid release to the environment
P280 - Wear protective gloves/eye protection/face protection

Response

P302 + P352 - IF ON SKIN: Wash with plenty of water.
P332 + P313 - If skin irritation occurs: Get medical advice/attention
P362 + P364 - Take off contaminated clothing and wash before reuse
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P370 + P378 - In case of fire: Use water spray for extinction

Storage

P403 + P235 - Store in a well-ventilated place. Keep cool

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Surfactant	Proprietary	30 - 60%	Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Aquatic Acute 2 (H401) Aquatic Chronic 3 (H412)
Ethanol	64-17-5	10 - 30%	Eye Irrit. 2A (H319) Flam. Liq. 2 (H225)

Isopropanol	67-63-0	1 - 5%	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin Wash off immediately with soap and plenty of water for at least 15 minutes while removing all contaminated clothing and shoes. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes severe eye irritation which may damage tissue. Causes skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

May be ignited by heat, sparks or flames Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce harmful gases.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from oxidizers. Store away from alkalis. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 24 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Surfactant	Proprietary	Not applicable	Not applicable
Ethanol	64-17-5	TWA: 1000 ppm TWA: 1900 mg/m^3	STEL: 1000 ppm
Isopropanol	67-63-0	TWA: 400 ppm TWA: 980 mg/m^3	TWA: 200 ppm STEL: 400 ppm

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Organic vapor respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid

Odor: Alcohol

Color Light yellow

Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	7.3 - 7.8 (50 % solution)
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	23 °C / 74 °F PMCC
Flammability (solid, gas)	No data available

Upper flammability limit	12%
Lower flammability limit	2%
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.02
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	398 °C / 750 °F
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Strong oxidizers. Strong alkalis.

10.6. Hazardous decomposition products

Oxides of sulfur. Oxides of nitrogen. Ammonia. Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation	May cause mild respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Eye Contact	Causes severe eye irritation which may damage tissue.
Skin Contact	Causes skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1%

are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Surfactant	Proprietary	> 2000 mg/kg (Rat) (similar substance)	> 2000 mg/kg (Rabbit) (similar substance)	No data available
Ethanol	64-17-5	7060 mg/kg (Rat) 10,470 mg/kg (Rat)	> 15,800 mg/kg (Rabbit) 17,100 mg/kg (Rabbit)	124.7 mg/L (Rat) 4h
Isopropanol	67-63-0	5840 mg/kg-bw (rat)	12870 mg/kg-bw (rabbit)	72.6 mg/L (Rat, 4h, vapor)

Substances	CAS Number	Skin corrosion/irritation
Surfactant		Skin, rabbit: Causes moderate skin irritation. (similar substances)
Ethanol	64-17-5	Not irritating to skin in rabbits.
Isopropanol	67-63-0	Non-irritating to the skin (Rabbit)

Substances	CAS Number	Serious eye damage/irritation
Surfactant		Causes severe eye irritation which may damage tissue.
Ethanol	64-17-5	Causes moderate eye irritation (Rabbit)
Isopropanol	67-63-0	Causes moderate eye irritation (Rabbit)

Substances	CAS Number	Skin Sensitization
Surfactant		Did not cause sensitization on laboratory animals (similar substances)
Ethanol	64-17-5	Did not cause sensitization on laboratory animals
Isopropanol	67-63-0	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Surfactant		No information available
Ethanol	64-17-5	Did not cause sensitization on laboratory animals
Isopropanol	67-63-0	No information available

Substances	CAS Number	Mutagenic Effects
Surfactant		In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects. (similar substances)
Ethanol	64-17-5	Not regarded as mutagenic.
Isopropanol	67-63-0	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Surfactant		Did not show carcinogenic effects in animal experiments (similar substances)
Ethanol	64-17-5	Did not show carcinogenic effects in animal experiments
Isopropanol	67-63-0	Did not show carcinogenic effects in animal experiments

Substances	CAS Number	Reproductive toxicity
Surfactant		Did not show teratogenic effects in animal experiments. Not a confirmed reproductive toxicant. (similar substances)
Ethanol	64-17-5	Animal testing did not show any effects on fertility.
Isopropanol	67-63-0	Animal testing did not show any effects on fertility.

Substances	CAS Number	STOT - single exposure
Surfactant		No data of sufficient quality are available.
Ethanol	64-17-5	No significant toxicity observed in animal studies at concentration requiring classification.
Isopropanol	67-63-0	May cause headache, dizziness, and other central nervous system effects.

Substances	CAS Number	STOT - repeated exposure
Surfactant		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
Ethanol	64-17-5	No significant toxicity observed in animal studies at concentration requiring classification.
Isopropanol	67-63-0	No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

Substances	CAS Number	Aspiration hazard
Surfactant		Not applicable
Ethanol	64-17-5	Not applicable

Isopropanol	67-63-0	Not applicable

12. Ecological Information

12.1. Toxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Surfactant	Proprietary	EC50 (5d) 101 mg/L (Selenastrum capricornutum) (similar substance)	NOEC (28d) 0.12 mg/L (Oncorhynchus mykiss) (similar substance)	EC50 (3h) > 1600 mg/L (similar substance)	EC50 (48h) 3.43 mg/L (Ceriodaphnia dubia) (similar substance) EC50 (24h) 21 mg/L (Daphnia magna) (similar substance) EC50 (96h) 5.7 mg/L (Daphnia magna) (similar substance) NOEC (7d) 0.34 mg/L (Ceriodaphnia dubia) (similar substance) NOEC (21d) 16.5 mg/L (Daphnia magna) (similar substance) NOEC (7d) 6.3 mg/L (Ceriodaphnia dubia) (similar substance)
Ethanol	64-17-5	No information available	LC50 > 100 mg/L (Pimephales promelas)	No information available	LC50 9268 - 14,221 mg/L (Daphnia magna) LC50 5012 mg/L (Ceridaphnia dubia) NOEC 9.6 mg/L (Daphnia magna)
Isopropanol	67-63-0	EC50 (72h) > 1000 mg/L (Desmodesmus subspicatus) EC50 (7d) 1800 mg/L (Scenedesmus quadricauda)	LC50 (96h) 9640 mg/L (Pimephales promelas) LC50 (7d) 7060 mg/L (Poecilia reticulata)	TT (16h) 1050 mg/L (Pseudomonas putida)	EC50 (48h) 13,299 mg/L (Daphnia magna) EC50 (24h) > 10,000 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Surfactant	Proprietary	Readily biodegradable (similar substances)
Ethanol	64-17-5	No information available
Isopropanol	67-63-0	Readily biodegradable (53% @ 5d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Surfactant	Proprietary	No information available
Ethanol	64-17-5	-0.32
Isopropanol	67-63-0	0.05

12.4. Mobility in soil

Substances	CAS Number	Mobility
Surfactant	Proprietary	No information available
Ethanol	64-17-5	No information available
Isopropanol	67-63-0	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Ethanol, Isopropanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable
NAERG: NAERG 128
Not Restricted when shipped in containers less than 119 gallons as authorized by 49 CFR 173.150(e)(1) and 49 CFR 173.150(f)(2).

Canadian TDG

UN Number UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Ethanol, Isopropanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable

IMDG/IMO

UN Number UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Ethanol, Isopropanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable
EMS: EmS F-E, S-E

IATA/ICAO

UN Number UN1993
UN proper shipping name: Flammable Liquid, N.O.S. (Contains Ethanol, Isopropanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Surfactant	Proprietary	Not applicable
Ethanol	64-17-5	Not applicable
Isopropanol	67-63-0	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Surfactant	Proprietary	Not applicable
Ethanol	64-17-5	Not applicable
Isopropanol	67-63-0	Not applicable

EPA SARA (311,312) Hazard Class

Acute Health Hazard
Fire Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Surfactant	Proprietary	Not applicable	Not applicable
Ethanol	64-17-5	Not applicable	Not applicable
Isopropanol	67-63-0	1.0%	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Surfactant	Proprietary	Not applicable
Ethanol	64-17-5	Not applicable
Isopropanol	67-63-0	Not applicable

EPA RCRA Hazardous Waste Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Ignitability D001

California Proposition 65

Substances	CAS Number	California Proposition 65
Surfactant	Proprietary	Not applicable
Ethanol	64-17-5	developmental toxicity carcinogen carcinogen
Isopropanol	67-63-0	Not applicable

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Surfactant	Proprietary	Not applicable	Not applicable	Not applicable
Ethanol	64-17-5	Teratogen	0844	Present
Isopropanol	67-63-0	Present	1076	Environmental hazard

NFPA Ratings: Health 1, Flammability 3, Reactivity 0
HMIS Ratings: Health 1, Flammability 3, Physical Hazard 0 , PPE: H

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By

Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 12-Oct-2017

Reason for Revision SDS sections updated:
2

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **QUIK-GEL®**

Revision Date: 14-Aug-2017 **Revision Number:** 20

1. Identification

1.1. Product Identifier

Product Trade Name: QUIK-GEL®
Synonyms None
Chemical Family: Mineral
Internal ID Code HM003747

1.2 Recommended use and restrictions on use

Application: Viscosifier
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton Energy Services, Inc.
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000

Halliburton Energy Services, Inc.
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number:

Emergency Telephone Number 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Carcinogenicity	Category 1A - H350
Specific Target Organ Toxicity - (Repeated Exposure)	Category 1 - H372

2.2. Label Elements

Hazard Pictograms

Signal Word: Danger

Hazard Statements
H350 - May cause cancer by inhalation
H372 - Causes damage to organs through prolonged or repeated exposure if inhaled

Precautionary Statements

Prevention
P201 - Obtain special instructions before use
P202 - Do not handle until all safety precautions have been read and understood
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response
P308 + P313 - IF exposed or concerned: Get medical advice/attention
P314 - Get medical attention/advice if you feel unwell

Storage
P405 - Store locked up

Disposal
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Hazards not otherwise classified

This product contains Wyoming bentonite or other sorptive clays. Crystalline silica forms found in this particular clay are limited to quartz. Extreme temperatures that can generate cristobalite or tridymite are not expected to occur under realistic conditions. In addition, all quartz found in sorptive clays are considered “occluded”, i.e., strongly coated with an amorphous silica surface. Occluded quartz has been experimentally-determined to be relatively non-toxic compared to unoccluded quartz. A lack of health effects found in several studies examining occupational exposure to sorptive clays also suggest that chronic inhalation of sorptive clays is not expected to result in silicosis or cancer. In light of these findings OSHA has recently exempted Wyoming bentonite and other sorptive clays from the crystalline silica PEL in §1910.1053(a)(1)(iii).

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Crystalline silica, quartz	14808-60-7	1 - 5%	Carc. 1A (H350) STOT RE 1 (H372)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Rinse mouth with water many times.

4.2 Most important symptoms/effects, acute and delayed

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

None anticipated

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Keep from excessive heat. Do not reuse empty container. Product has a shelf life of 36 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Crystalline silica, quartz	14808-60-7	TWA: 50 µg/m³	TWA: 0.025 mg/m³

Exposures to crystalline silica that result from bentonite or other sorptive clays are exempt from the PEL in §1910.1053. The PEL in §1910.1000 Table Z–3 (i.e., the formula that is approximately equivalent to 100 µg/m³) applies to occupational exposures to respirable crystalline silica from sorptive clays.

8.2 Appropriate engineering controls

Engineering Controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Powder
Color Various
Odor: Mild earthy
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	8-10
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	2.6
Water Solubility	Partly soluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.

10.2. Chemical stability
Stable

10.3. Possibility of hazardous reactions
Will Not Occur

10.4. Conditions to avoid
None anticipated

10.5. Incompatible materials
Hydrofluoric acid.

10.6. Hazardous decomposition products
Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact May cause mechanical irritation to eye.

Skin Contact None known.

Ingestion None known.

Chronic Effects/Carcinogenicity Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology

Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2). There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

This product contains Wyoming bentonite or other sorptive clays. Crystalline silica forms found in this particular clay are limited to quartz. Extreme temperatures that can generate cristobalite or tridymite are not expected to occur under realistic conditions. In addition, all quartz found in sorptive clays are considered “occluded”, i.e., strongly coated with an amorphous silica surface (Wendlandt et al., 2007; Hochella and Muryama, 2010; SMI, 2014). Occluded quartz has been experimentally-determined to be relatively non-toxic compared to unoccluded quartz (Geh et al., 2006; Creutzenberg et al., 2008). A lack of health effects found in several studies examining occupational exposure to sorptive clays also suggest that chronic inhalation of sorptive clays is not expected to result in silicosis or cancer (Waxweiler et al., 1988; ACGIH, 1991; USEPA, 1996; IARC, 2005). In light of these findings OSHA has recently exempted Wyoming bentonite and other sorptive clays from the crystalline silica PEL in §1910.1053(a)(1)(iii).

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Crystalline silica, quartz	14808-60-7	> 15000 mg/kg (human)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Crystalline silica, quartz	14808-60-7	Non-irritating to the skin

Substances	CAS Number	Serious eye damage/irritation
Crystalline silica, quartz	14808-60-7	Non-irritating to the eye

Substances	CAS Number	Skin Sensitization
Crystalline silica, quartz	14808-60-7	No information available.

Substances	CAS Number	Respiratory Sensitization
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	Mutagenic Effects
Crystalline silica, quartz	14808-60-7	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Crystalline silica, quartz	14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure.

Substances	CAS Number	Reproductive toxicity
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	STOT - single exposure
Crystalline silica, quartz	14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Crystalline silica, quartz	14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Substances	CAS Number	Aspiration hazard
Crystalline silica, quartz	14808-60-7	Not applicable

12. Ecological Information

12.1. Toxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Crystalline silica, quartz	14808-60-7	EC50 (72 h) =440 mg/L (Selenastrum capricornutum)(similar substance)	LL0 (96 h) =10000 mg/L (Danio rerio)(similar substance)	No information available	LL50 (24 h) >10000 mg/L (Daphnia magna)(similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Crystalline silica, quartz	14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Crystalline silica, quartz	14808-60-7	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Crystalline silica, quartz	14808-60-7	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods If practical, recover and reclaim, recycle, or reuse by the guidelines of an approved local reuse program. Should contaminated product become a waste, dispose of in a licensed industrial landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Crystalline silica, quartz	14808-60-7	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Crystalline silica, quartz	14808-60-7	Not applicable

EPA SARA (311,312) Hazard Class
Chronic Health Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Crystalline silica, quartz	14808-60-7	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Crystalline silica, quartz	14808-60-7	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65

Substances	CAS Number	California Proposition 65
Crystalline silica, quartz	14808-60-7	carcinogen

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Crystalline silica, quartz	14808-60-7	Carcinogen Extraordinarily hazardous	1660	Present

NFPA Ratings: Health 0, Flammability 0, Reactivity 0
HMIS Ratings: Health 0*, Flammability 0, Physical Hazard 0 , PPE: E

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By
Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 14-Aug-2017

Reason for Revision
SDS sections updated:
2
8
11

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The

information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **QUIK-TROL® GOLD**

Revision Date: 08-Jun-2016 **Revision Number:** 15

1. Identification

1.1. Product Identifier

Product Trade Name: QUIK-TROL® GOLD
Synonyms None
Chemical Family: Polysaccharide
Internal ID Code HM006449

1.2 Recommended use and restrictions on use

Application: Viscosifier
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 575-5000
Emergency Telephone: 1-866-519-4752 (US, Canada, Mexico) or 1-760-476-3962

Halliburton Energy Services
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Combustible dust	Combustible dust

2.2. Label Elements

Hazard pictograms

Signal Word: Warning

Hazard Statements

May form combustible dust concentrations in air.

Precautionary Statements

Prevention	None
Response	None
Storage	None
Disposal	None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Polysaccharide	Proprietary	60 - 100%	Combustible Dust

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

No significant hazards expected.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling
Handling Precautions
Avoid creating or inhaling dust. Avoid dust accumulations. Ensure adequate ventilation. Avoid contact with eyes, skin, or clothing. Wash hands after use. Launder contaminated clothing before reuse. Slippery when wet. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities
Storage Information
Store away from oxidizers. Keep container closed when not in use. Store away from flammables. Store away from direct sunlight. Keep from heat, sparks, and open flames. Store in a cool, dry location. Store in a well ventilated area. Product has a shelf life of 36 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Polysaccharide	Proprietary	Not applicable	Not applicable

8.2 Appropriate engineering controls
Engineering Controls A well ventilated area to control dust levels. Local exhaust ventilation should be used in areas without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment
Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)
Hand Protection Normal work gloves.
Skin Protection Normal work coveralls.
Eye Protection Wear safety glasses or goggles to protect against exposure.
Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties
Physical State: Granular Powder
Odor: Odorless
Color White to off white
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	5-9 (1%)
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	0.6 - 0.9
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	> 370 °C / > 698 °F
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

Excessive heat

10.5. Incompatible materials

Strong oxidizers.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation May cause mild respiratory irritation.

Eye Contact May cause mild eye irritation.

Skin Contact May cause mild skin irritation.

Ingestion None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polysaccharide	Proprietary	27000 mg/kg (Rat)	2000 mg/kg (Rabbit)	5800 mg/m³ (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
Polysaccharide	Proprietary	Not irritating to skin in rabbits.

Substances	CAS Number	Serious eye damage/irritation
Polysaccharide	Proprietary	Non-irritating to rabbit's eye

Substances	CAS Number	Skin Sensitization
Polysaccharide	Proprietary	Did not cause sensitization on laboratory animals

Substances	CAS Number	Respiratory Sensitization
Polysaccharide	Proprietary	No information available

Substances	CAS Number	Mutagenic Effects
Polysaccharide	Proprietary	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)

Substances	CAS Number	Carcinogenic Effects
Polysaccharide	Proprietary	Did not show carcinogenic effects in animal experiments (similar substances)

Substances	CAS Number	Reproductive toxicity
Polysaccharide	Proprietary	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Polysaccharide	Proprietary	No information available

Substances	CAS Number	STOT - repeated exposure
Polysaccharide	Proprietary	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Polysaccharide	Proprietary	Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects

Product is not classified as hazardous to the environment.

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Polysaccharide	Proprietary	No information available	TLM96: 10000 ppm (Oncorhynchus mykiss) LC50 (96h) 20000 mg/L (Oncorhynchus mykiss)	No information available	EC50 (48h) 1000-3300 mg/L (Crangon crangon)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Polysaccharide	Proprietary	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Polysaccharide	Proprietary	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Polysaccharide	Proprietary	No information available

12.5 Other adverse effects
No information available

13. Disposal Considerations

13.1. Waste treatment methods
Disposal methods Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Polysaccharide	Proprietary	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Polysaccharide	Proprietary	Not applicable

EPA SARA (311,312) Hazard Class
None

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Polysaccharide	Proprietary	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Polysaccharide	Proprietary	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

NFPA Ratings: Health 1, Flammability 1, Reactivity 0
HMIS Ratings: Health 1, Flammability 1, Physical Hazard 0 , PPE: A

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 08-Jun-2016

Reason for Revision SDS sections updated:
1

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet

bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data

www.ChemADVISOR.com/

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **QUIK-TROL® GOLD LV**

Revision Date: 19-May-2016 **Revision Number:** 17

1. Identification

1.1. Product Identifier

Product Trade Name: QUIK-TROL® GOLD LV
Synonyms None
Chemical Family: Carbohydrate
Internal ID Code HM006782

1.2 Recommended use and restrictions on use

Application: Viscosifier Filtrate Reducer
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 575-5000
Emergency Telephone: 1-866-519-4752 (US, Canada, Mexico) or 1-760-476-3962

Halliburton Energy Services
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Combustible dust	Combustible dust

2.2. Label Elements

Hazard pictograms

Signal Word: Warning

Hazard Statements

May form combustible dust concentrations in air.

Precautionary Statements

Prevention	None
Response	None
Storage	None
Disposal	None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Polysaccharide	Proprietary	60 - 100%	Combustible Dust

The specific chemical identity of the composition has been withheld as proprietary. The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Ingestion	Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

No significant hazards expected.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Slippery when wet. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Avoid dust accumulations. Ensure adequate ventilation. Slippery when wet. Wash hands after use. Launder contaminated clothing before reuse. Do NOT consume food, drink, or tobacco in contaminated areas.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information
Store away from oxidizers. Keep container closed when not in use. Store in a cool, dry location. Store away from direct sunlight. Keep from heat, sparks, and open flames. Store in a well ventilated area. Product has a shelf life of 36 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Polysaccharide	Proprietary	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls A well ventilated area to control dust levels. Local exhaust ventilation should be used in areas without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Powder	**Color**	White to off white
Odor:	Odorless	**Odor**	No information available

Property Remarks/ - Method	Values **Threshold:**
pH:	5-9 (1%)
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	No data available
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

Excessive heat

10.5. Incompatible materials

Strong oxidizers.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation May cause mild respiratory irritation.

Eye Contact May cause mild eye irritation.

Skin Contact May cause mild skin irritation.
Ingestion None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polysaccharide	Proprietary	27000 mg/kg (Rat)	2000 mg/kg (Rabbit)	5800 mg/m³ (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
Polysaccharide	Proprietary	Not irritating to skin in rabbits.

Substances	CAS Number	Serious eye damage/irritation
Polysaccharide	Proprietary	Non-irritating to rabbit's eye

Substances	CAS Number	Skin Sensitization
Polysaccharide	Proprietary	Did not cause sensitization on laboratory animals

Substances	CAS Number	Respiratory Sensitization
Polysaccharide	Proprietary	No information available

Substances	CAS Number	Mutagenic Effects
Polysaccharide	Proprietary	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)

Substances	CAS Number	Carcinogenic Effects
Polysaccharide	Proprietary	Did not show carcinogenic effects in animal experiments (similar substances)

Substances	CAS Number	Reproductive toxicity
Polysaccharide	Proprietary	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Polysaccharide	Proprietary	No information available

Substances	CAS Number	STOT - repeated exposure
Polysaccharide	Proprietary	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Polysaccharide	Proprietary	Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects
Product is not classified as hazardous to the environment.

Product Ecotoxicity Data
No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Polysaccharide	Proprietary	No information available	TLM96: 10000 ppm (Oncorhynchus mykiss) LC50 (96h) 20000 mg/L (Oncorhynchus mykiss)	No information available	EC50 (48h) 1000-3300 mg/L (Crangon crangon)

12.2. Persistence and degradability

Readily biodegradable

Substances	CAS Number	Persistence and Degradability
Polysaccharide	Proprietary	No information available

12.3. Bioaccumulative potential

Does not bioaccumulate.

Substances	CAS Number	Log Pow
Polysaccharide	Proprietary	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Polysaccharide	Proprietary	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Polysaccharide	Proprietary	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Polysaccharide	Proprietary	Not applicable

EPA SARA (311,312) Hazard Class
None

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Polysaccharide	Proprietary	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Polysaccharide	Proprietary	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law Does not apply.

NFPA Ratings: Health 1, Flammability 1, Reactivity 0
HMIS Ratings: Health 1, Flammability 1, Physical Hazard 0 , PPE: A

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 19-May-2016

Reason for Revision SDS sections updated:
1

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

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End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **SODA ASH**

Revision Date: 24-Apr-2017 **Revision Number:** 42

1. Identification

1.1. Product Identifier

Product Trade Name: SODA ASH
Synonyms None
Chemical Family: Carbonate
Internal ID Code HM001822

1.2 Recommended use and restrictions on use

Application: Buffer
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier

Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Telephone: 1-281-871-6107

Halliburton Energy Services, Inc.
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Serious Eye Damage/Irritation	Category 2 - H319

2.2. Label Elements

Hazard Pictograms

Signal Word: Warning

Hazard Statements H319 - Causes serious eye irritation

Precautionary Statements

Prevention P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear eye protection/face protection

Response P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337 + P313 - If eye irritation persists: Get medical advice/attention

Storage None

Disposal None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Sodium carbonate	497-19-8	60 - 100%	Eye Irrit. 2 (H319)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes eye irritation

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire
Decomposition in fire may produce harmful gases.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters
Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions
Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information
Store away from acids. Store in a cool, dry location. Product has a shelf life of 60 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Sodium carbonate	497-19-8	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area. Localized ventilation should be used to control dust levels.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective

equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Hand Protection	Normal work gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Dust proof goggles.
Other Precautions	None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Powder	**Color**	White
Odor:	Odorless	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	11.5
Freezing Point / Range	No data available
Melting Point / Range	851 °C
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	2.5
Water Solubility	Partly soluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

Molecular Weight	105.99 g/mole
VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.

10.2. Chemical stability
Stable

10.3. Possibility of hazardous reactions
Will Not Occur

10.4. Conditions to avoid
None anticipated

10.5. Incompatible materials

Strong acids.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation May cause mild respiratory irritation.

Eye Contact Causes eye irritation.

Skin Contact Not irritating to skin in rabbits.

Ingestion Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium carbonate	497-19-8	4090 mg/kg (Rat) 2800 mg/kg (Rat)	2210 mg/kg (Mouse) > 2000 mg/kg (Rabbit)	2.3 mg/L (Rat) 2h

Substances	CAS Number	Skin corrosion/irritation
Sodium carbonate	497-19-8	Non-irritating to the skin

Substances	CAS Number	Serious eye damage/irritation
Sodium carbonate	497-19-8	Irritating to eyes

Substances	CAS Number	Skin Sensitization
Sodium carbonate	497-19-8	Not classified

Substances	CAS Number	Respiratory Sensitization
Sodium carbonate	497-19-8	No information available

Substances	CAS Number	Mutagenic Effects
Sodium carbonate	497-19-8	In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Sodium carbonate	497-19-8	No information available

Substances	CAS Number	Reproductive toxicity
Sodium carbonate	497-19-8	Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Sodium carbonate	497-19-8	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Sodium carbonate	497-19-8	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Sodium carbonate	497-19-8	Not applicable

12. Ecological Information

12.1. Toxicity

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Sodium carbonate	497-19-8	EC50 242 mg/L (Nitzschia)	TLM24 385 mg/L (Lepomis macrochirus) LC50 310-1220 mg/L (Pimephales promelas) LC50 (96h) 300 mg/L (Lepomis macrochirus)	No information available	EC50 265 mg/L (Daphnia magna) EC50 (48h) 200 – 227 mg/L (Ceriodaphnia sp.)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Sodium carbonate	497-19-8	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Sodium carbonate	497-19-8	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Sodium carbonate	497-19-8	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Bury in a licensed landfill according to federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable

Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Sodium carbonate	497-19-8	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Sodium carbonate	497-19-8	Not applicable

EPA SARA (311,312) Hazard Class
Acute Health Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Sodium carbonate	497-19-8	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Sodium carbonate	497-19-8	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65

Substances	CAS Number	California Proposition 65
Sodium carbonate	497-19-8	Not applicable

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Sodium carbonate	497-19-8	Not applicable	Not applicable	Not applicable

NFPA Ratings: Health 2, Flammability 0, Reactivity 0
HMIS Ratings: Health 2, Flammability 0, Physical Hazard 0 , PPE: B

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By
Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 24-Apr-2017

Reason for Revision SDS sections updated:
2

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

Typical Air-Foam Mixing Plan

Per 100 Gallons Make Up Water

.4 lb. Soda Ash (~ 1/4 qt. cup)

1 gallon QUIK-FOAM (1% by volume); stir in with a shovel.

This is a starting point and you can adjust AQF2 or QUIK-FOAM depending on how foam comes out. We want a shaving cream consistency.

Estimated R-25 Air-Foam Mixing Plan

Holt will mix foam as noted above in a 140 to 300-gallon mix tank and inject into air stream of 1300 CFM with water at a rate of 5-25 gallons per minute depending on hole conditions.

Typical Stiff Foam Mixing Plan

Per 100 Gallons Make Up Water

.4 lb. Soda Ash (~ 1/4 qt. cup)

1.2 quarts EZ-MUD PLUS

1 gallon AQF2/QUIK-FOAM (1% by volume)

1,000 Gallon Mixing Tank

4 lbs. Soda Ash (2 Qts)

6 quarts EZ-MUD PLUS (Viscosity no more than 50 seconds/qt., target 40 seconds/qt.)

300 Gallon Injection Tanks

Transfer over EZ-MUD PLUS mixture from mixing tank and add 3 gallons AQF2/QUIK-FOAM. Stir in with shovel.

This is a starting point and you can adjust EZ-MUD up or down depending on viscosity. Also on QUIK-FOAM depending on how foam comes out. We want a shaving cream consistency.

Estimated R-25 Stiff-Foam Mixing Plan

Holt does not anticipate the use of stiff foam unless significant down hole issues such as stuck equipment etc. If used we would mix foam as noted above in a 140 to 300-gallon mix tank and inject into air stream of 1300 CFM with water at a rate of 5-25 gallons per minute depending on hole conditions.

Typical Mud Rotary Mixing Plan

Per 100 Gallons Make Up Water

.4 lb. Soda Ash (~ 1/4 qt. cup)

17 lbs. QUIK-GEL

1.2 lbs. QUIK-TROL GOLD or QUIK-TROL GOLD LV

.5 lb. NXS-LUBE (~1/2 qt. cup) if needed for torque reduction in milling operations

This is a starting point and additives can be adjusted up or down depending on drilling and hole cleaning characteristics.

See attached list of other potential additives and recommended application rates

Estimated R-25 Mud Rotary Mixing Plan

Holt does not anticipate the use of drilling muds or mud rotary except only if air foam circulation is unsuccessful, or complete over drilling of the well is necessary. Holt would use a 7-10,000-gallon self-contained mud system to mix as noted above and triplex down hole mud pump to circulate at a rate to maintain 80 feet per minute of up hole velocity for optimum cleaning. During loss circulation events N-Seal may be mixed in the mud to inhibit loss circulation with normal mix rates or as a pill in significant loss zones. The rate of mixture is for both options is outlined in the attached product data sheet.